

PAINT SYSTEM FOR TOPSIDES AND EXTERIOR AREAS

On top of new substrate or totally sanded/blasted surface:

		FIBRE GLASS		ALUMINIUM		WOOD	STEEL	
	Components (Comp.)	Two Comp.	One Comp.	Two Comp.	One Comp.	One Comp.	Two Comp.	One Comp.
1	Cleaning	High pressure fresh water washing and degrease if necessary						
2	Preparation	Dry sand with P120-150 grade	Dry sanding with P80 grade	Grind	Dry sand with P80 grade	Dry sand with P80-P150 grade	Grind	
3	Apply	AntiPest XPrimer	Vinyl Primer, Easy-Primer	AntiPest XPrimer	Vinyl Primer, Easy-Primer	Clipper I (5-15 coats wet-on-wet until total absorption)	Epoxy Yacht HB	
4	Apply	AntiPest, XPrimer	Easy-Primer	AntiPest, XPrimer	Easy-Primer	EasyPrimer	AntiPest, XPrimer	Easy-Primer
5	Apply	TopGloss, Xtreme Gloss	Easy-Gloss	TopGloss, Xtreme Gloss	Easy-Gloss	EasyGloss	TopGloss, Xtreme Gloss	Easy-Gloss
6	Apply							

1. One thick coat with primer may be accepted but be aware that this may result in an uneven surface, affecting the final finish.
2. Xtreme Gloss may be applied on both XPrimer and Antipest but for best result use XPrimer. EasyGloss should only be applied on top of EasyPrimer.
3. EasyPrimer and EasyGloss should only be used above the waterline.

* The application process that appears in the tables are a guideline. For exact process please check the technical datasheets.