

# Paint Systems

On top of new substrates or completely paint free hulls:

		FIBRE GLASS	ALUMINIUM	WOOD	STEEL	LIGHT WEIGHT METALS
1	Cleaning	High pressure fresh water washing and degrease if necessary				Degrease with Jotun Thinner no7 (Xylene)
2	Preparation	Sanding with P120 - P150 grade	Grind	Sanding with P150 - P180 grade	Grind	Sanding with P150 - P180 grade
3	Apply			5-15 x Clipper I		
4	Apply	3 x AntiPest	2 x AntiPest	2 x Vinyl Primer	2 x Epoxy Yacht HB	2 x Vinyl Primer Spray
5	Apply				AntiPest	
6	Apply	2 x Antifouling	2 x Antifouling NonStop White/Grey, Racing White/Grey, Mare Nostrum SP White	2 x Antifouling	2 x Antifouling	3 x Aqualine Optima