

Carbon steel with operating temperature > 120°C

- All insulated surfaces of tanks, vessels, piping
- Flare booms and crane booms

Underside of bottom deck included piping, jacket above splash zone and lifeboat stations are optional areas (to be decided in each project).

<b>2A For thermally sprayed aluminium, use the following sealers:</b>			
<b>System no.</b>	<b>Surface preparation</b>	<b>Coating system</b>	<b>DFT µm</b>
2A-1	TSA	Penguard Tie Coat 100	<u>15</u> <b>15</b>
2A-2	TSA	Solvalitt, aluminium	<u>15</u> <b>15</b>
<b>2B For thermally sprayed zinc or zinc alloys, use the following system:</b>			
<b>System no.</b>	<b>Surface preparation</b>	<b>Coating system</b>	<b>DFT µm</b>
2B-1	Un-insulated <120°C	Penguard Tie Coat 100	15
		Penguard Pro	125
		Hardtop Optima	<u>75</u> <b>215</b>

See general notes in the NORSOK standard.