

RM/002/2015
Revisión 2: 5th May 2015

POWDER COATINGS

POWDER COATINGS ON ARCHITECTURAL ALUMINIUM SUBSTRATE (FAÇADES, WINDOW FRAMES, LOUVERS, HANDRAILS, DOORS & PANELS)

i) Jotun PE-F Facade (10 years warranty)

All aluminium extrusion and sheets shall be coated with Jotun PE-F Facade Series 13/14 in Matt/Gloss powder coating in compliance to ROHS (Non-lead), low VOC, *Qualicoat Class 1, GSB Standard and AAMA 2603-13* standard with a film thickness of minimum 60 microns all in accordance to manufacturer's instruction.

ii) Jotun PE-SDF (25 years warranty)

All aluminium extrusion and sheets shall be coated with Jotun PE-SDF Series 20 in matt/gloss powder coating in compliance to ROHS (Non-lead), low VOC, *Qualicoat Class 2, GSB Master and AAMA 2604-13* standard with a film thickness of minimum 60 microns all in accordance to manufacturer's instructions.

iii) Jotun PE-F Sahara Textured Finish (10 years warranty)

All aluminium extrusion and sheets shall be coated with Jotun PE-F Sahara Effect Series 1301 powder coating in compliance to ROHS (Non-lead), low VOC, *Qualicoat Class 1, GSB Standard and AAMA 2603-13* standard with a film thickness of minimum 60 microns all in accordance to manufacturer's instruction.

RM/002/2015
Revision 2: 5th May 2015

iv) Jotun PE-SDF Sahara - Textured Finish (25 years warranty)

All aluminium extrusion and sheets shall be coated with CORRO-COAT PE-SDF Sahara Effect Series 2901 powder coating in compliance to ROHS (Non-lead), low VOC, Qualicoat Class 2, GSB Master and AAMA 2604-13 standard with a film thickness of minimum 60 microns all in accordance to manufacturer's instructions.

v) Jotun PE-SDF Cool Shades (25 years warranty)

All aluminium extrusion and sheets shall be coated with Jotun PE-SDF Cool Shades Collection Series 20 (TSR \geq 0.25) in matt/gloss powder coating in compliance to ROHS (Non-lead), low VOC, Qualicoat Class 2, GSB Master and AAMA 2604-13 standard with a film thickness of minimum 60 microns all in accordance to manufacturer's instructions.

vi) Jotun Durasol (30 years warranty)

All aluminium extrusion and sheets shall be coated with Jotun Durasol Series 4003 / PVDF based powder coating in compliance to ROHS (Non-lead), low VOC, *Qualicoat Class 3 and AAMA 2605-13* standard all in accordance to manufacturer's instructions.